

NOTICE: THE INFORMATION AND DESIGN CONTAINED HEREIN IS THE PROPERTY OF PREMIER AVIATION WHO RESERVES ALL RIGHTS THERETO

REVISIONS					
ZONE	MOD	REV		DATE	APPROVED
		-	MFG. RELEASE	3/06/92	
		A	INCRP PER ECO 3594	9/09/92	
		B	REVISED PER ECO 4175	6/1/94	
		C	REVISED PER ECO 4354	10/13/94	

REV STATUS OF SHEETS	REV	C	C	C	C	C	C	B	C	B	C	C
SHEET	1	1A	1B	2	3	4	5	6	7	8	9	

NOTES (UNLESS OTHERWISE SPECIFIED):

- IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 115-12112 (PARA. 2.1/2.2).
- REMOVE ALL BURRS, BREAK ALL EDGES / CORNERS .015-.0625 EXCEPT AS NOTED.
- CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS PER MIL-C-5541, CLASS 1A, AND PRIME WITH EPOXY PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER PER MIL-TTP-1757, OR EQUIVALENT.
- GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.
- WELD PARTS PER MIL-STD-2219 AND/OR MIL-W-8604.
- FIBERGLASS PER 008-93000 (DATE 4/22/91 REV A) STANDARD 1.9.0/1.9.1.
- USE -05 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (10 PL).
- USE -45 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (2 PL).
- INSERT INSTALLATION REFERENCE PREMIER SPEC. 105-11007-100, PROCESS.

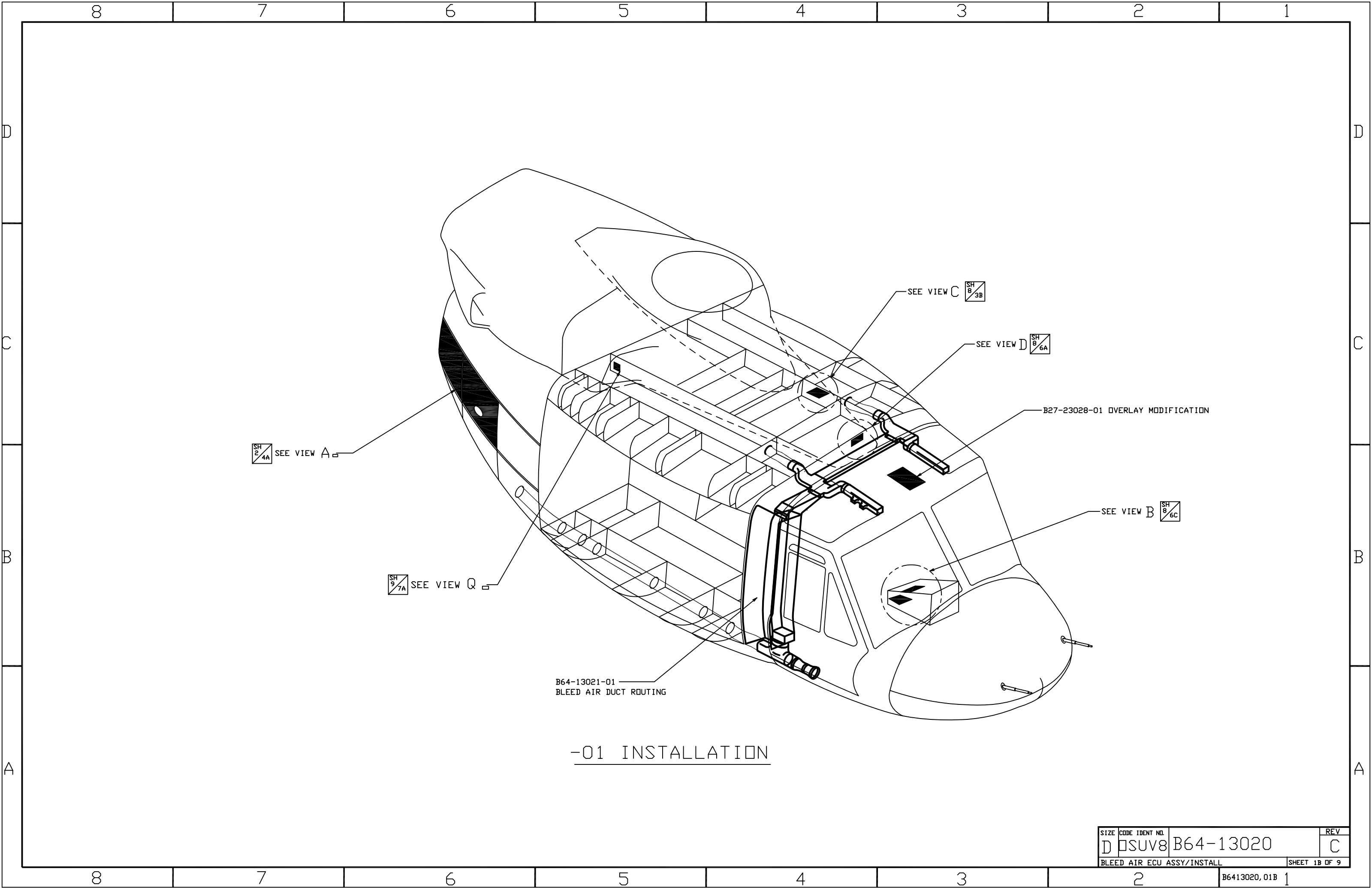
	AR	MS21266-2	GROMMET			
	2	MS21075L-08	NUTPLATE			
	6	MS21059L3K	NUTPLATE			
	8	MS21059L3	NUTPLATE			
	20	MS21042L06	NUT			
	2	MS21042L04	NUT			
	6	MS21042L3	NUT			
	4	MS20470AD5	RIVET			
	AR	MS20470AD4	RIVET			
	AR	MS20426AD3	RIVET			
	1	MS18029-1L-3	COVER			
	23	NAS601-10	SCREW			
	1	NAS596-24	NUT			
	4	NAS43DD-3-16N	SPACER			
	4	NAS43DD-1-20	SPACER			
	16	NAS1149DN616K	WASHER			
	2	NAS1149DN416K	WASHER			
	4	NAS1149D0316K	WASHER			
	4	AN3C10A	BOLT			
	40	AN960PD6	WASHER			
	4	AN960PD4L	WASHER			
	12	AN960PD10	WASHER			
	22	AN960PD10L	WASHER			
	8	AN960KD10L	WASHER			
	1	AN924-8	NUT			
		-05	BRACKET MODIFIFCATION			
		-03	AIR CONDITIONER MODIFICATION			
		-01	INSTALLATION			

ECO
4413
4425
4656
4716
4809

QTY PER -03	QTY PER -01	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
PARTS LIST						
MATERIAL		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XX±.05 .XXX±.03 ANGLES ±1°		DRAWN DL KREMPIN 10/07/91 CHECKED APPROVAL RELEASED 03/06/92 APPROVAL		
FINISH LAST SECTION LETTER USED "R"		ON 412	NHA	PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS		
				BLEED AIR ECU ASSY/INSTL		
				SIZE CODE IDENT NO. D 0SUV8 B64-13020		
				SCALE: WT: SHEET 1 OF 9		

	1	B64-13021-01	BLEED AIR DUCT ROUTING	PREMIER		
	2	B80-22004-01	RELAY ASSY	PREMIER		
	1	B64-13022-79	SCREEN	PREMIER		
	1	B64-13022-77	DOUBLER ASSY.	PREMIER		
	1	B64-13022-75	DUCT	PREMIER		
	1	B64-13022-61	DUCT	PREMIER		
	1	B64-13022-59	DUCT	PREMIER		
	1	B64-13022-55	DUCT	PREMIER		
	1	B64-13022-45	BRKT	PREMIER		
	1	B64-13022-37	DOUBLER	PREMIER		
	1	B64-13022-35	DOUBLER	PREMIER		
	REF.	B64-13022-19	PIPE ASSY	PREMIER		
	REF.	B64-13022-17	PIPE ASSY	PREMIER		
	1	B64-13022-15	FLANGE ASSY	PREMIER		
	1	B64-13022-13	BRKT ASSY	PREMIER		
	1	B64-13022-11	DUCT ASSY	PREMIER		
	1	B64-13022-09	BRKT ASSY	PREMIER		
	1	B64-13022-07	BRKT ASSY	PREMIER		
	1	B64-13022-05	BRKT ASSY	PREMIER		
	1	B64-13022-03	DOUBLER ASSY	PREMIER		
	1	B64-13022-01	DEBR ASSY	PREMIER		
	1	B30-24003-01	ECU CONTROL PANEL	PREMIER		
	1	B27-23028-01	OVERLAY MODIFICATION	PREMIER		
	A/R	1304	RESIN	WAGGNER PLASTICS INC.		
	A/R	1581/50	FIBERGLAS CLOTH	WAGGNER PLASTICS INC.		
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
-03	-01	PARTS LIST				

	2	2T-1B-126	RELAY	HI-G CD		
	A/R	847	ADHESIVE	3M		
1		2203010-1-1	ENVIR CONTROL UNIT	AIR RESEARCH		
	1	17189-200C	RING SEAL	AERODUCT		
	3	18276-200	CLAMP	AERODUCT		
	1	3214532-2-3	PRESSURE RELIEF SHUTOFF VALVE	AIR RESEARCH		
	10	RF4	RECEPTACLE	DZUS		
	A/R	EA934	ADHESIVE	HYSOL		
	A/R	CR3243-3	RIVET	CHERRY		
	A/R	CR3243-4	RIVET	CHERRY		
	A/R	SCEET-20	HOSE, 36.00 LG	AERODUCT		
	A/R	SCEET-18	HOSE, 21.20 LG	AERODUCT		
	16	80-005-2-8	INSERT	BELL		
	2	80-005-1-8	INSERT	BELL		
	1	MS35842-16	CLAMP			
	2	MS35842-15	CLAMP			
	4	MS35338-138	LOCK WASHER			
	12	MS35206-232	SCREW			
	4	MS35206-230	SCREW			
	4	MS35206-228	SCREW			
	6	MS35206-214	SCREW			
	REF	MS3120E12-10S	CONNECTOR			
	1	MS27212-1-3	TERMINAL STRIP			
	8	MS27039-1-11	SCREW			
	6	MS27039-1-10	SCREW			
	6	MS27039-1-08	SCREW			
	12	MS27039-1-07	SCREW			
	4	MS27039-0806	SCREW			
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
-03	-01	PARTS LIST				



-01 INSTALLATION

SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 1B OF 9

EXISTING BLEED AIR OUTLET
USE EXISTING HDWR FOR CONNECTION

NAS596-24 NUT

B64-13022-19
PIPE ASSY

18276-200 CLAMP
2 PL

STA
241.489
REF

REMOVE EXISTING RIVETS AND MATCH
DRILL B64-13022-55 DUCT REF.
TO EXISTING RIVET HOLE LOCATION.
REINSTALL EXISTING BELL
DOUBLER/SCREEN ASSY. REF.
NO. 27(.144) DIA. HOLE
MS35206-232 SCREW
AN960PD6L WASHER (2)
MS2104L06 SCREW
12 PL. EA.

MS35842-15 CLAMP, 2 REQD
MS35842-15 CLAMP, 2 REQD

SH
7
2A

B64-13022-55
DUCT

B64-13022-17
PIPE ASSY

VIEW A

(VIEW F, DOOR NOT SHOWN FOR CLARITY
OF THIS VIEW)
VIEW LOOKING INBD AT BHD RBL 30.0 REF

USE EXISTING BELL TEMP SENSOR
LOCATE ON THE INBD SIDE OF THE
B64-13022-11 DUCT. ATTACH
AN924-8 NUT WITH 1581/50 FIBERGLAS
CLOTH AND 1304 RESIN (A/R)

SH
3
3B

FWD

18276-200 CLAMP
17189-200C RING SEAL

MS35842-16 CLAMP

WL 54.33 REF

SEE VIEW P FOR INSTALLATION
OF BLEED AIR AC MOUNTING BRKT

SH
5
6A

SCEET-20
MS35842-16 CLAMP

B64-13022-75
DUCT

POSITION B64-13002-75 DUCT REF.
SO IT WILL NOT INTERFERE WITH
EXISTING HINGE ON DOOR

B64-13022-77
DOUBLER ASSY.

MATCH DRILL B64-13022-77 DOUBLER
ASSY. REF. B64-13022-79 SCREEN
AND B64-13022-75 DUCT REF. TO
EXISTING HOLE LOCATION ON ACFT.
NO. 3(.213) DIA. HOLE
MS21059L3 NUTPLATE
MS20426AD3 RIVET (2)
MS27039-1-11 SCREW
AN960KD10L WASHER
8 PL. EA.

B64-13022-11
DUCT

MS27039-1-10 SCREW
NO 7(.201) DIA HOLE
AN960PD10L WASHER
MS21059L3K NUTPLATE
MS20426AD3 RIVET 2 REQD
NO 40(.098) DIA HOLE 2 REQD
MATCH DRILL TO EXISTING DUCT

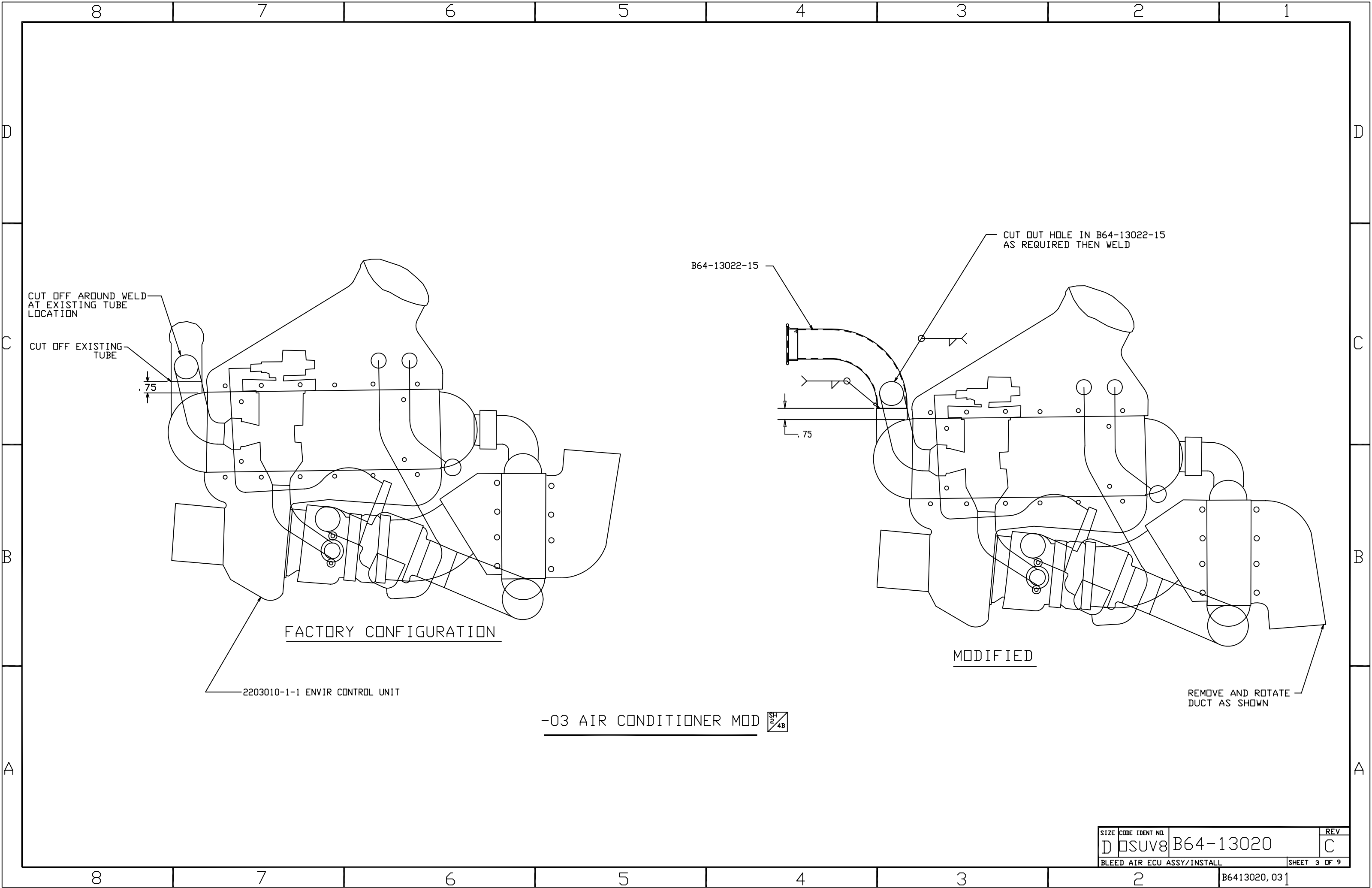
5 PL

205-070-406-011 REF

STA 178.0
REF

SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 2 OF 9

B6413020, 021



SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 3 OF 9

IF AN AFCS RELAY CONT. BOX
EXISTS AT THIS LOCATION, IT
WILL NEED TO BE RELOCATED
SEE VIEW R SHEET 9 ZONE 2B

EXISTING LOCATION OF
BELL 205-030-405-109

NEW LOCATION OF
BELL 205-030-405-109
MS20470AD4 RIVET
16 PL.


RIVETS SHOWN IN THIS LOCATION WILL
ONLY BE REQUIRED IF THE AFCS RELAY
CONT. BOX EXISTS
MS20470AD5 RIVET (2)
MS20470AD4 RIVET (8)

B64-13022-35 DOUBLER
NAS601-10 SCREW
AN960PD6 WASHER
15 EA REQD

MATCH DRILL B64-13022-03
DOUBLER ASSY. REF TO
EXISTING CLAMP LOCATION
IF REQUIRED
NO. 10(.193) DIA. HOLE

MS21266-2 GROMMET
847 ADHESIVE

B64-13022-37 DOUBLER
NAS601-10 SCREW
AN960PD6 WASHER
8 EA REQD

VIEW E-E 
VIEW LOOKING FWD
@ STA 211.06 REF


B64-13022-03 DOUBLER ASSY

B64-13022-37 REF

B64-13022-35 REF

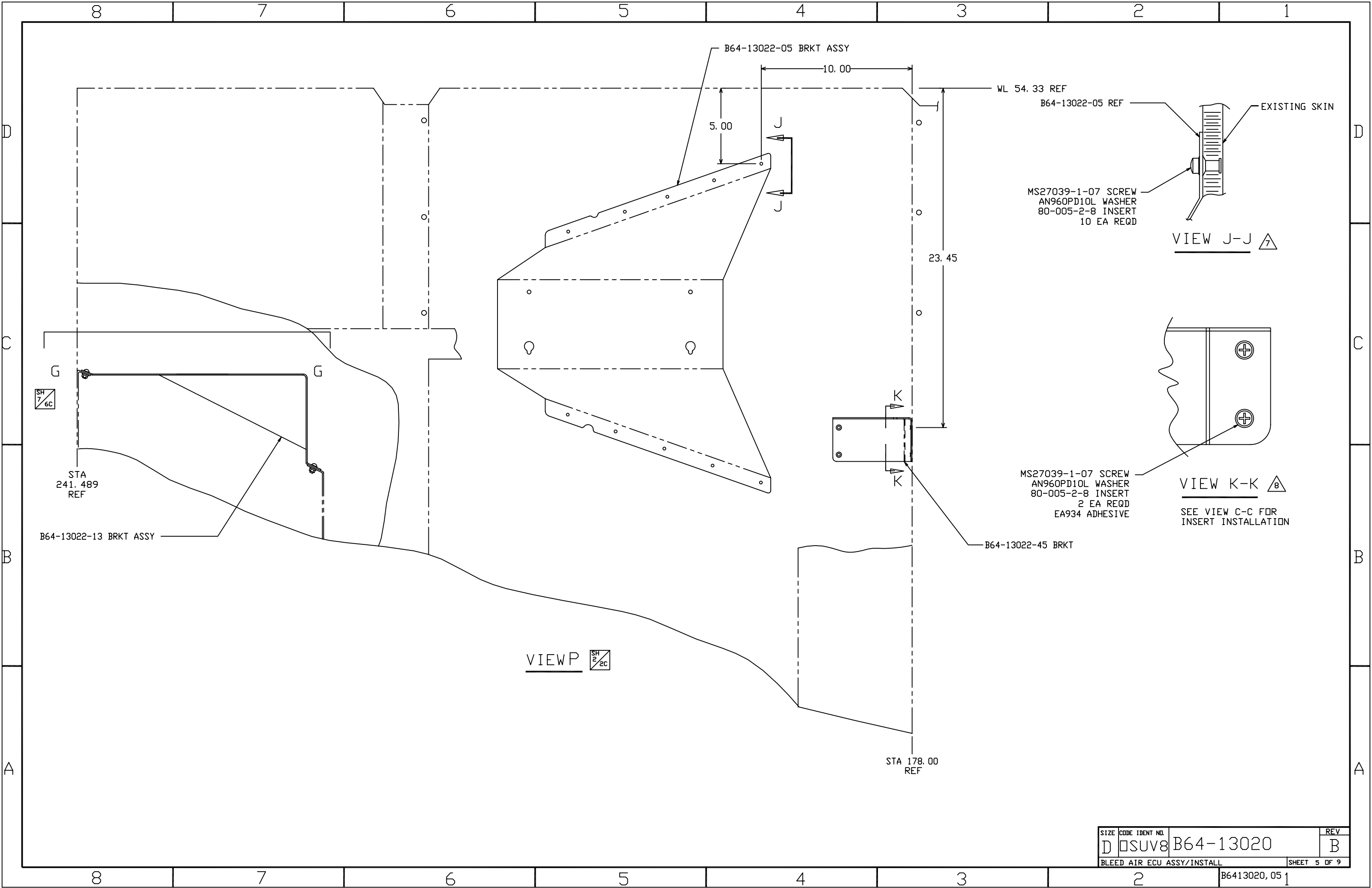
MS20470AD4 RIVET
35 PL

RIVETS SHOWN IN THIS LOCATION WILL
ONLY BE REQUIRED IF THE AFCS RELAY
CONT. BOX EXISTS
MS20470AD5 RIVET (2)
MS20470AD4 RIVET (8)

VIEW F-F 
VIEW LOOKING AFT
@ STA 211.06 REF

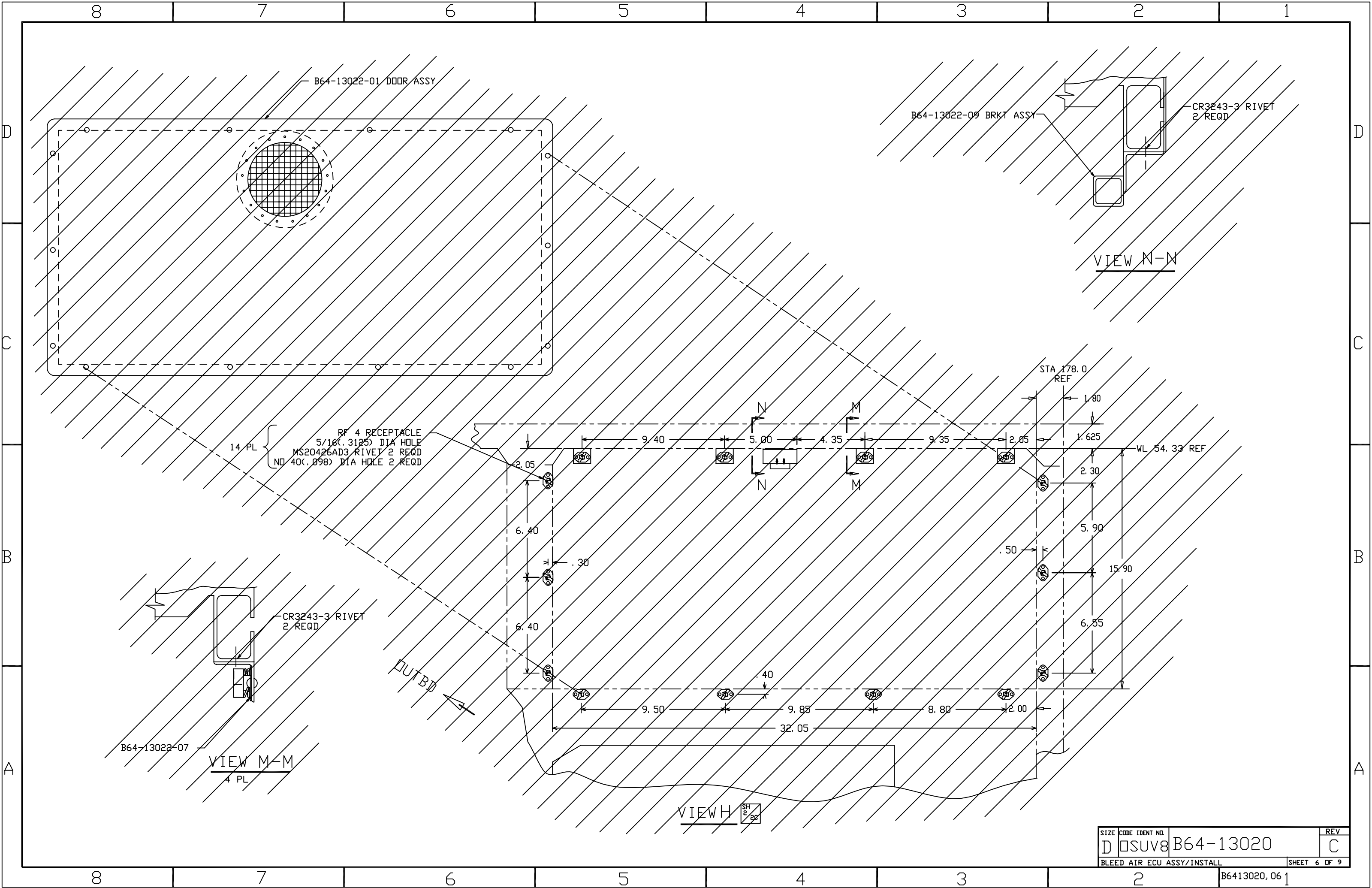
SIZE	CODE	IDENT NO.	REV
D	05UV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 4 OF 9

B6413020, 041

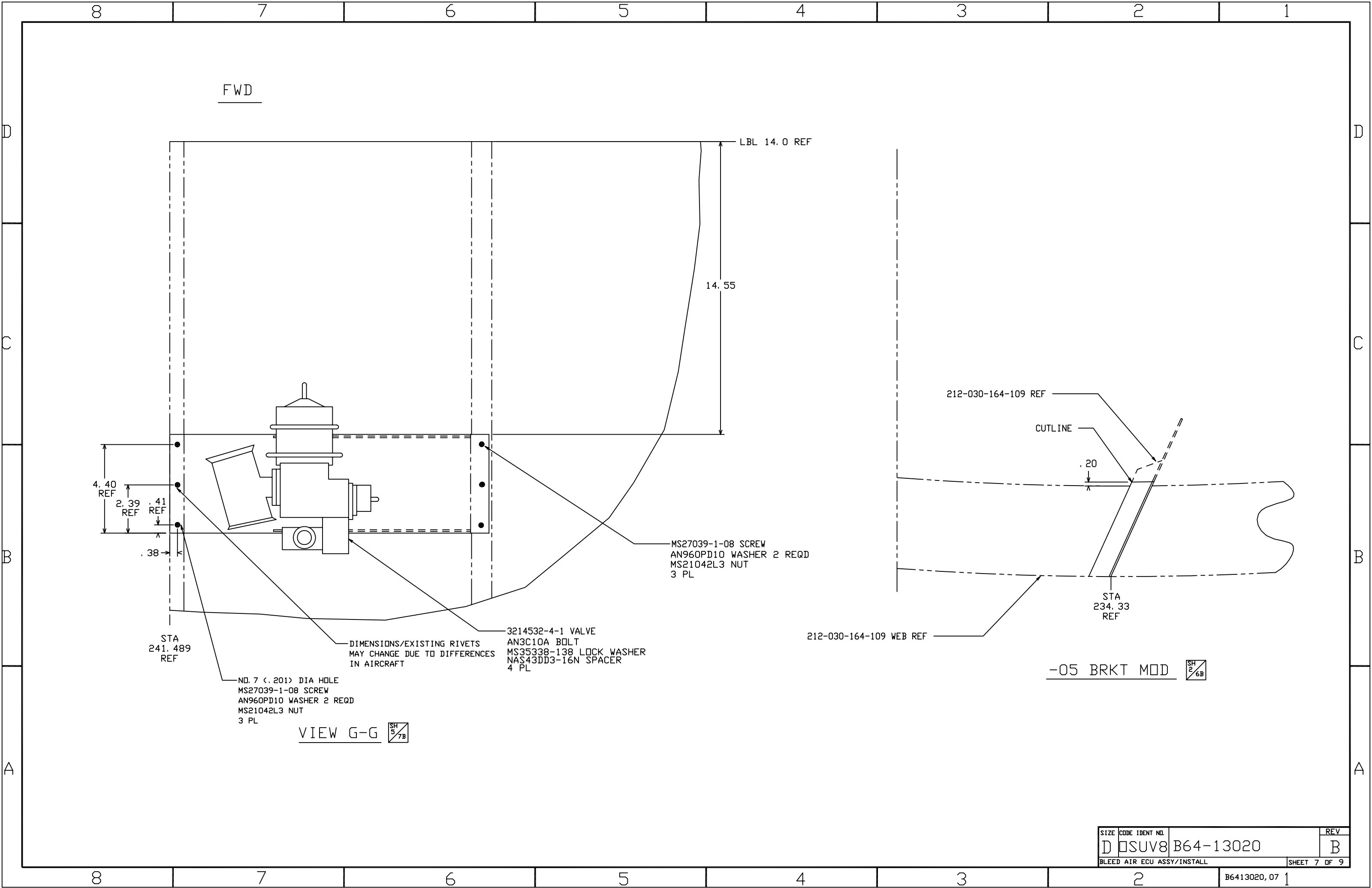


SIZE	CODE	IDENT NO.	REV
D	0	SUV8	B
BLEED AIR ECU ASSY/INSTALL			SHEET 5 OF 9

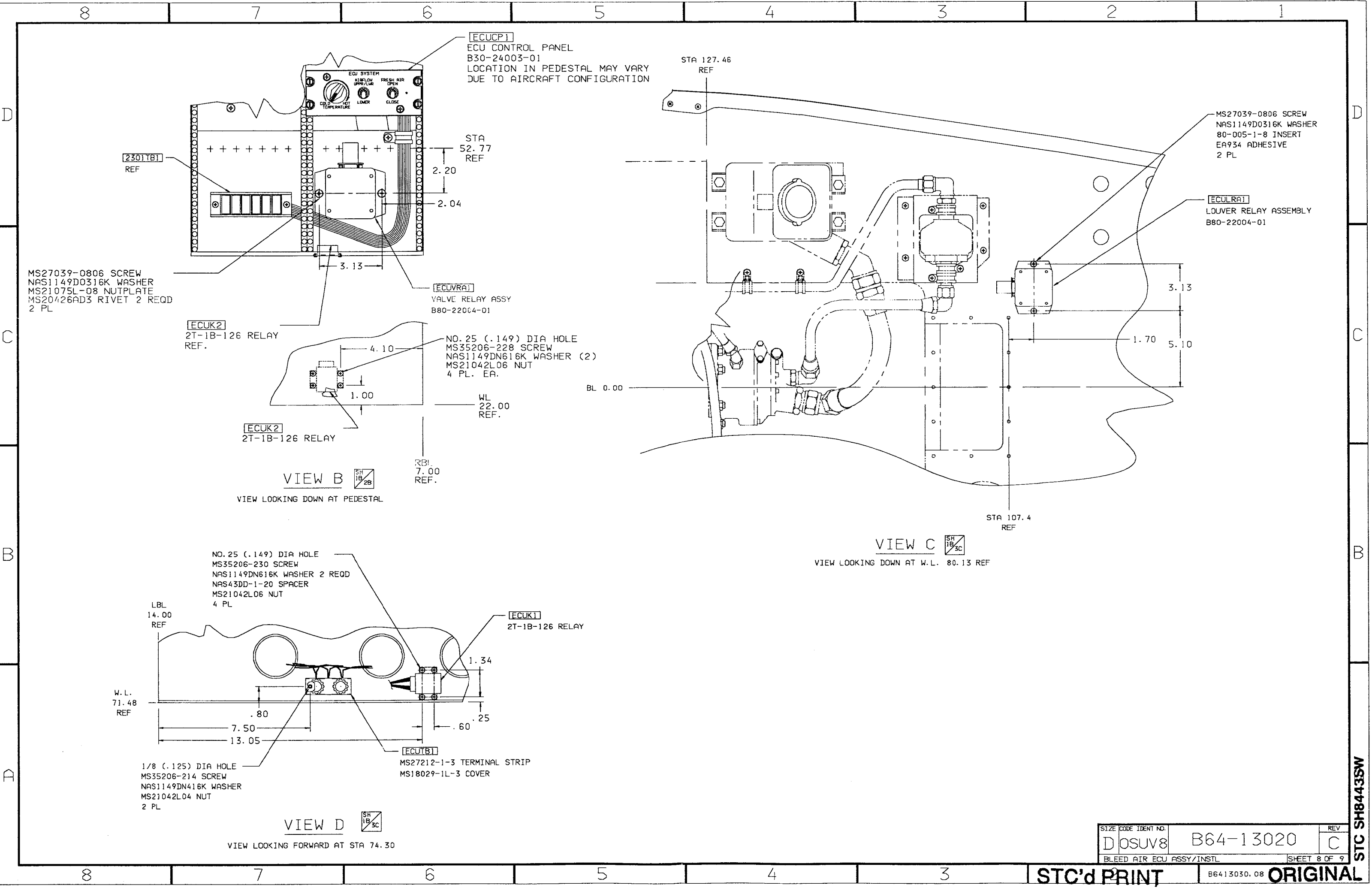
B64-13020



SIZE	CODE	IDENT NO.	REV
D	08	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 6 OF 9



SIZE	CODE	IDENT NO.	REV
D	0	SUV8 B64-13020	B
BLEED AIR ECU ASSY/INSTALL			SHEET 7 OF 9



[ECUCP1]
ECU CONTROL PANEL
B30-24003-01
LOCATION IN PEDESTAL MAY VARY
DUE TO AIRCRAFT CONFIGURATION

STA 127.46
REF

STA 52.77
REF

[2301TB1]
REF

MS27039-0806 SCREW
NAS1149D0316K WASHER
MS21075L-08 NUTPLATE
MS20426AD3 RIVET 2 REQD
2 PL

[ECUK2]
2T-1B-126 RELAY
REF.

[ECUVRA1]
VALVE RELAY ASSY
B80-22004-01

NO.25 (.149) DIA HOLE
MS35206-228 SCREW
NAS1149DN616K WASHER (2)
MS21042L06 NUT
4 PL. EA.

WL
22.00
REF.

[ECUK2]
2T-1B-126 RELAY

RBI
7.00
REF.

VIEW B

VIEW LOOKING DOWN AT PEDESTAL

NO.25 (.149) DIA HOLE
MS35206-230 SCREW
NAS1149DN616K WASHER 2 REQD
NAS43DD-1-20 SPACER
MS21042L06 NUT
4 PL

LBL
14.00
REF

W.L.
71.48
REF

[ECUK1]
2T-1B-126 RELAY

1/8 (.125) DIA HOLE
MS35206-214 SCREW
NAS1149DN416K WASHER
MS21042L04 NUT
2 PL

[ECUTB1]
MS27212-1-3 TERMINAL STRIP
MS18029-1L-3 COVER

VIEW D

VIEW LOOKING FORWARD AT STA 74.30

MS27039-0806 SCREW
NAS1149D0316K WASHER
80-005-1-8 INSERT
EA934 ADHESIVE
2 PL

[ECULRA1]
LOUVER RELAY ASSEMBLY
B80-22004-01

3.13

1.70

5.10

STA 107.4
REF

VIEW C

VIEW LOOKING DOWN AT W.L. 80.13 REF

SIZE CODE IDENT NO.	REV
D OSUV8	C
BLEED AIR ECU ASSY/INSTL	SHEET 8 OF 9

STC'd PRINT

B6413030.08

ORIGINAL

STC SH8443SW

8 7 6 5 4 3 2 1

D

C

B

A

D

C

B

A

STA
161.00
REF.

[ECUBHIP1]
MS3120E12-10S CONNECTOR REF
MATCH DRILL AIRCRAFT TO CONNECTOR
MS35206-214 SCREW
AN960PD4L WASHER
4 PL
FSU-20 NUT RING

RBL
14.00
REF.

WL
80.13
REF.

[ECUBHIP1]
MS3120E12-10S CONNECTOR REF
MATCH DRILL AIRCRAFT TO CONNECTOR
MS35206-214 SCREW
AN960PD4L WASHER
4 PL
FSU-20 NUT RING
REF.

OUTSIDE SKIN

INSIDE CABIN

INSIDE CABIN

EXISTING CONNECTOR
REF.

VIEW Q

VIEW LOOKING INBOARD
AT RBL 14.00 REF.

FWD

RELOCATE AFCS RELAY CONT.
BOX TO LOCATION SHOWN

9 80-005-2-8 INSERT
AN960PD10L WASHER
MS27039-1-07 SCREW
4 PL. EA.

2.80

6.75

WL
20.00
REF.

LBL
14.00
REF.

VIEW R

VIEW LOOKING FWD AT
STA 211.06 REF.

SIZE	CODE IDENT NO.	REV
D	OSUV8 B64-13020	C
BLEED AIR ECU ASSY/INSTL.		SHEET 9 OF 9

STC'd PRINT

B6413020,09

ORIGINAL

STC SH8443SW

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4809	EFF DATE OF CHG 13 AUG. 1996	REQUESTED BY Ray Morrison	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE ADD ALTERNATE LOCATION		DOCUMENTS AFFECTED 364-13020	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

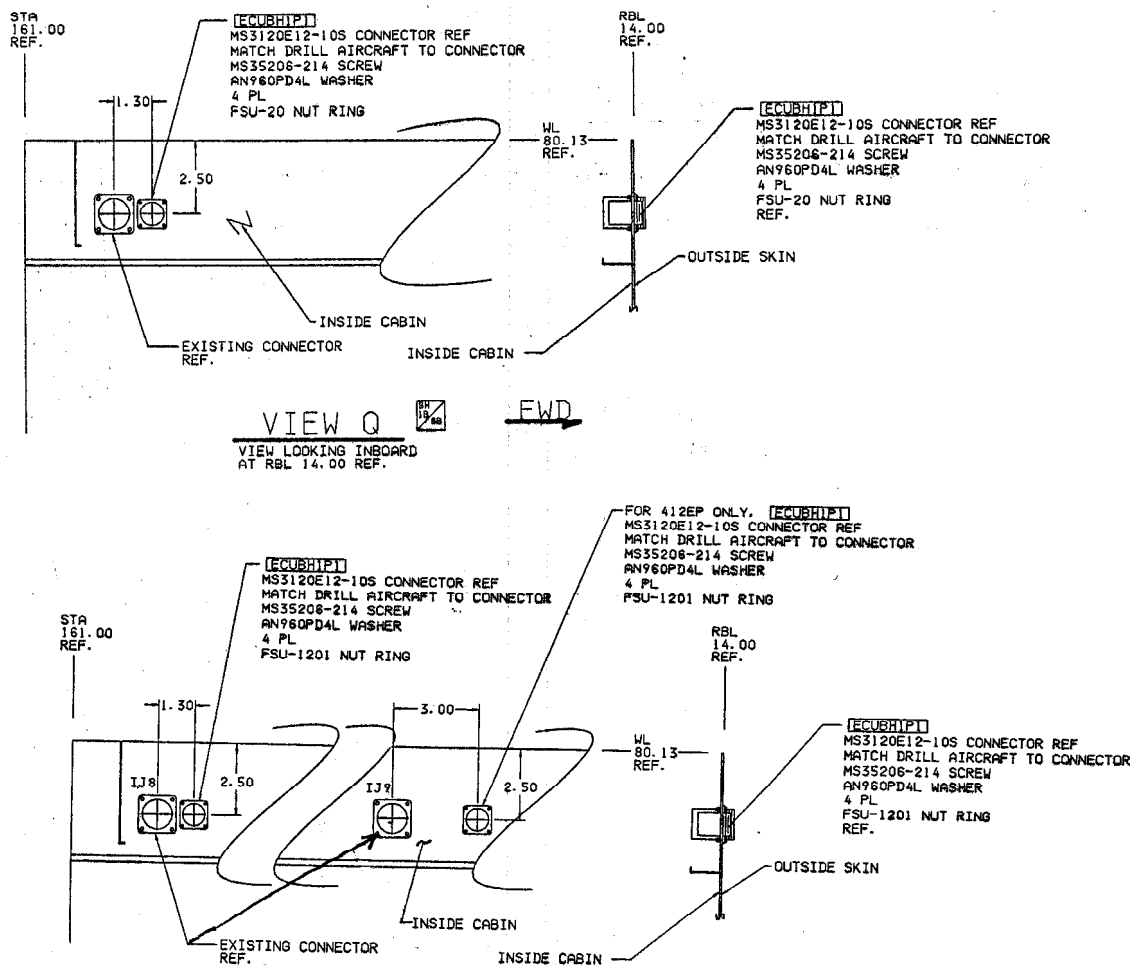
Rev is "C"

This is an unincorporated ECO.

STC # SH 8443 SW

DESCRIPTION

SH 92N 08 DETAIL & CALLOUT



VIEW Q

VIEW LOOKING INBOARD
AT RBL 14.00 REF.

FWD

VIEW Q

VIEW LOOKING INBOARD
AT RBL 14.00 REF.

FWD

IMPACT		YES		NO		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY		<input type="checkbox"/>		<input checked="" type="checkbox"/>		YES		1 <input checked="" type="checkbox"/>		<input checked="" type="checkbox"/> RECORD	
DRAWING CHANGE		<input checked="" type="checkbox"/>		<input type="checkbox"/>		NO		2 <input type="checkbox"/>		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR	
SPECIFICATION		<input type="checkbox"/>		<input checked="" type="checkbox"/>				3 <input type="checkbox"/>		<input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
SPARES		<input type="checkbox"/>		<input checked="" type="checkbox"/>							
PREPARED BY S. Wells	DATE 8/12/96	PROJECT ENG	DATE	QA	DATE	FAA SUBMITTAL					
CHECKED BY Relly Reynolds	DATE 8/16/96	MFG	DATE 9-19-96	PROD SPRT	DATE	ENGRG APPR W. Amma	DATE 9/11/96				

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4716	EFF DATE OF CHG 04 APR. 96	REQUESTED BY JEFF J.	PREMIER	PAGE OF 1
REASON FOR CHANGE ADMINISTRATIVE		DOCUMENTS AFFECTED B64-13020	SYSTEM BLEED AIR ECU	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF	REWORK	IN MFG.
				SCRAP	
				USE AS IS	

DISPOSITION / COMMENTS

B64-13020 REV IS C.

STC SH84435W

THIS IS AN UNINCORPORATED ECO.

DESCRIPTION

B64-13020 SH 1:

ADD B00-13022 TO NHA BLOCK.

B64-13020 SH 1B: ZONE 2C

B27-23028-01 OVERLAY MODIFICATION

"WAS"

B27-23028-01 OVERLAY MODIFICATION (412/412EP ONLY)

327-23004-01 OVERLAY MODIFICATION (212 ONLY)

"IS"

IMPACT		YES		NO		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION			
INTERCHANGEABILITY		<input type="checkbox"/>		<input checked="" type="checkbox"/>		YES		1 <input type="checkbox"/>		<input type="checkbox"/> RECORD			
DRAWING CHANGE		<input type="checkbox"/>		<input checked="" type="checkbox"/>		NO		2 <input type="checkbox"/>		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR			
SPECIFICATION		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		3 <input checked="" type="checkbox"/>		<input checked="" type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR			
SPARES		<input type="checkbox"/>		<input checked="" type="checkbox"/>									
PREPARED BY T. Tonus	DATE 3/22/96	PROJECT ENG	DATE	QA	DATE	FAA SUBMITTAL							
CHECKED BY P. Vanover	DATE 3/22/96	MFG	DATE	PROD SPRT	DATE	YES							
						ENGRG/ APPR W. Hamaker	DATE 4/4/96						

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. <u>4656</u>	EFF DATE OF CHG <u>30 Nov. 95</u>	REQUESTED BY <u>N. EVENS</u>	PREMIER	PAGE OF <u>1</u>
REASON FOR CHANGE <u>CERTIFICATION</u>		DOCUMENTS AFFECTED <u>B64-13020</u> <u>B64-13021</u> <u>B64-13022</u> <u>B74-22008</u>	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

B64-13020 REV. 15 "C"
B64-13021 REV. 15 "C"
B64-13022 REV. 15 "C"
B74-22008 REV. 15 "E"

THIS ECO TO BE
INCORPORATED AT
A LATER DATE. (STC SH8443SW)

DESCRIPTION

• ADD "ZIZ" TO USED ON BLOCK TO
 DRAWINGS LISTED ABOVE.

B74-22008 Incorp per ECO 4991

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	1 <input type="checkbox"/>	RECORD		<input type="checkbox"/> PMA MAJOR	<input type="checkbox"/> TSO MAJOR
DRAWING CHANGE	<input type="checkbox"/>		2 <input type="checkbox"/>			<input type="checkbox"/> PMA MINOR	<input type="checkbox"/> TSO MINOR
SPECIFICATION	<input type="checkbox"/>		3 <input checked="" type="checkbox"/>				
SPARES	<input type="checkbox"/>						
PREPARED BY <u>L. CELESTINO</u>	DATE <u>11/30/95</u>	PROJECT ENG <u>[Signature]</u>	DATE <u>11/30/95</u>	QA <u>[Signature]</u>	DATE <u>11/30/95</u>	FAA SUBMITTAL <u>YES</u>	
CHECKED BY <u>W. Hamaker</u>	DATE <u>11/30/95</u>	MFG <u>[Signature]</u>	DATE <u>11/30/95</u>	PROD SPRT <u>N</u>	DATE <u>11/30/95</u>	ENGRG APPR <u>W. Hamaker</u>	DATE <u>11/30/95</u>

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4425	EFF DATE OF CHG 19 JAN. 95	REQUESTED BY Q.C.	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE ACFT UPDATE		DOCUMENTS AFFECTED SEE BELOW	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

SEE BELOW

THIS ECO TO BE INCORPORATED AT A LATER DATE

DESCRIPTION

"DWG. NO"	"REV. IS"	"STC NO."
B30.23000	D	SH8625SW
000.13000	E	SH8477SW
000.13001	E	SH8478SW
000.13002	E	SH8479SW
B64.13020	C	SH8443SW
B64.13021	C	"
B64.13022	C	"
B74.22008	B	"
B19.13000	H	SH8202SW
B19.13003	B	"
B20.13101	G	SH8127SW
B19.13001	G	SH7748SW
B20.13006	C	"
B74.24017	H	"

This portion incorp/ECO 4533

ADD TO "USED ON" BLOCK "412EP"

This portion Incorp per ECO 4991

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	1 <input type="checkbox"/>	RECORD		PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/>	
DRAWING CHANGE	<input checked="" type="checkbox"/>		2 <input type="checkbox"/>			PMA MINOR <input type="checkbox"/> TSO MINOR <input type="checkbox"/>	
SPECIFICATION	<input type="checkbox"/>		3 <input checked="" type="checkbox"/>				
SPARES	<input type="checkbox"/>						
PREPARED BY L. Celestino	DATE 1/19/95	PROJECT ENG [Signature]	DATE 1/19/95	QA [Signature]	DATE 1/19/95	FAA SUBMITTAL YES	
CHECKED BY W. Hamaker	DATE 1/19/95	MFG [Signature]	DATE 1/19/95	PROD SPRT [Signature]	DATE 1/19/95	ENGRG APPR W. Hamaker	DATE 1/19/95

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR		NO. 4413	EFF DATE OF CHG 6 JAN 95	REQUESTED BY ECR 788	PREMIER	PAGE <u>1</u> OF <u>1</u>
REASON FOR CHANGE DRAWING ERROR		DOCUMENTS EFFECTED B64-13020		SYSTEM BLEED AIR ECU ASSY/INSTL	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>				SERIAL NO EFF	REWORK	STORE <input type="checkbox"/> IN MFG. <input type="checkbox"/>
					SCRAP	
					USE AS IS	
DISPOSITION/COMMENTS REV. "IS" C				THIS IS AN UNINCORPORATED ECO (STC SH8443SW)		

DESCRIPTION

SHEET 1A

"CHANGED" PARTS LIST ZONE 3C
 "WAS" 3 18276-200 CLAMP AERODUCT
 "IS" 2 24540-200 CLAMP AERODUCT
 "ADDED" TO PART LIST ZONE 8A UNDER -01 QTY. PER
 1 24502-200 CLAMP AERODUCT

SHEET 2

"CHANGED" CALLOUT ZONE 8C
 "WAS" 18276-200 CLAMP, 2 PL
 "IS" 24540-200 CLAMP, 2 PL
 "CHANGED" CALLOUT ZONE 4D
 "WAS" 18276-200 CLAMP, 17189-200C RING SEAL
 "IS" 24502-200 CLAMP, 17189-200C RING SEAL

IMPACT INTERCHANGEABILITY DRAWING CHANGE SPECIFICATION SPARES		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	PROCUREMENT ACTION YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		PRIORITY 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/>	CHANGE CLASSIFICATION <input checked="" type="checkbox"/> RECORD <input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
PREPARED BY R. MADARIS	DATE 01/05/95	PROJECT ENG	DATE	QAA <i>[Signature]</i>	DATE 1/6/95	FAA SUBMITTAL YES	
CHECKED BY <i>[Signature]</i>	DATE 05 JAN 95	MFG	DATE	PROD/SPRT	DATE	ENGRG APPR <i>[Signature]</i>	DATE 1/6/95